



THERMOFOIL SERIES

About M and J Woodcrafts...

M and J Woodcrafts has been supplying cabinet manufacturers with custom cabinet doors, drawer fronts, and mouldings since 1980. We are recognized as a supplier of choice for not only our consistency in delivering exceptional quality products, but also for providing some of the fastest lead times in the industry.

The M and J Production System embodies fast and accurate order entry, virtual order tracking, high velocity production flow, the use of state-of-the-art equipment, and a stringent quality control process.

For more than 30 years, M and J has built its business through the support of a solid base of extremely loyal customers and associates, who have a passion for not only fast and friendly service, but also for anticipating the demands and trends of the market and acting accordingly.

Our Mission...

To go above and beyond our customers expectations by providing them with premium products, added value, superior service, resources, and environmental commitment.

Michael Williams
President

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May 2014



THERMOFOIL PRODUCT INFO

M and J Woodcrafts Thermofoil Doors are durable, easy to clean, resistant to temperature and humidity changes as well as cracking, chipping, staining and warping. They are the practical choice for any room in the office or home including kitchens, pantries, bedrooms, closets, vanities, dens, entertainment centres, garages and furniture.

Thermofoil doors and drawer fronts are available in a full range of styles from the contemporary Slab Series to the traditional Raised Panel and Shaker Series. Choose from over 30 stock colours, ranging from the timeless white options through more modern woodgrains, textures and abstracts.

All doors are produced from an MDF core made from 100% recycled wood content. This board is made in Canada, and is certified as an Environmentally Preferred Product (EPP) by the Composite Panel Association (CPA). White Melamine backs are standard, but matching melamine backs are available in several popular colours.

Thermofoil products are not just limited to basic rectangular doors, the possibilities are endless. We have the capability to press crown mouldings, valances, fluted fillers, custom wall panels and signage. If you have ideas, we want to work with you to make them reality.



MAINTENANCE AND CARE

As with any material, exposure to sunlight, cooking oils, and smoke will discolour the Painted finish. Thankfully, our products are very easy to clean and maintain with the help of the following recommendations:

Regular Cleaning Guidelines

A soft cotton cloth dampened with warm water is all that is required to clean the everyday spills and splatters. You can use a mild dishwashing liquid mixed with warm water to clean tougher stains. Wipe all surfaces dry immediately after cleaning.

Clean spills immediately. Prolonged exposure to food, water, oil, or other liquids can permanently stain or damage the finish.

Sponges or dish clothes used for regular dishes can contain food or oil residue which will result in a hazy film. Always use a fresh, clean cotton cloth.

Cleaning Products to Avoid

- Harsh detergents or abrasive cleaners
- Solvent or Petroleum based products
- Ammonia (or products containing ammonia)
- Bleach (or products containing bleach)
- Silicone based cleaning or polishing products

Avoid Heat Damage

Extreme or prolonged heat exposure can damage Painted components. The location and installation of large appliances (stoves & dishwashers) needs to be considered when designing the space. Always use a hood fan when cooking on the stovetop to help disperse heat properly. Also, be careful using kettles, hot plates or other heat generating appliances directly under or beside your cabinetry.

Avoid Moisture Damage

Avoid draping damp cloths or towels on cabinet doors, or letting any water stay on the surface for a prolonged period. This can damage the finish and adhesion of the coating.

Avoid Light Damage

Exposure to direct sunlight can darken or discolour the finish on any components. Use drapes or blinds to avoid this. Be especially careful with parts that are only partially exposed to direct sunlight, as discolouration patterns caused by this can be even more noticeable.

INSTALLATION AND DESIGN TIPS

As with any material, it is crucial to understand its capabilities and limitations before working with it. Doing so will save you time, and can avoid future problems which can be costly. Contact our sales team any time to discuss any of your specific questions in detail.

BASIC INSTALLATION GUIDELINES

Care must be taken when installing doors near any source of heat. Fillers and barriers need to be installed to deflect heat from ovens, stove tops, and other appliances. Please see warranty for heat related information.

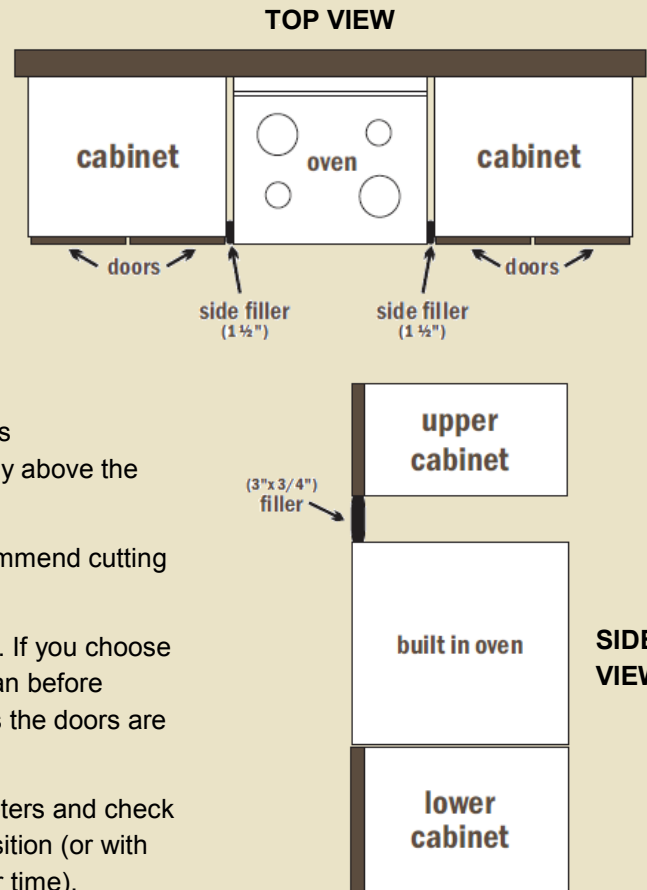
It is recommended that a minimum 1 ½" wide filler be fitted to the cabinet side adjacent to the stove and applicable stove tops with front exhaust vents. MDF heat shields are available for purchase, painted to compliment several of our popular Thermofoil colours.

For wall mounted ovens, in addition to the installation of side fillers as recommended above, an additional 3" X ¾" must be fitted horizontally above the oven unit, protruding slightly beyond the face of the doors.

Use caution when cutting or scribing any parts to fit. We do not recommend cutting any finished parts as it may cause chipping or damage the coating.

We recommend that we drill for hinges before the doors are pressed. If you choose to drill your own hinges, ensure that work surfaces are clear and clean before drilling for hinges. Small pieces of debris can scratch the surfaces as the doors are positioned.

Before you drill for hinges, refer to our recommended drilling parameters and check the hinge manufacturer's recommendations. Drilling in the wrong position (or with the wrong size drills) can cause irreparable damage (or sagging over time).



DESIGN RECOMMENDATIONS

All of the standard edge and inside profiles are interchangeable. Stile and Rail widths are also adjustable for no additional charge. If you see a design that we aren't offering we will work with you to create it.

White melamine backs are standard, but some of the popular colours are available with matching melamine backs.

Most of the common Thermofoil colours have easily sourced matching board material for boxes. However, some colours may be difficult to find exact matching board. In this case, plant-on end gables can be pressed to match doors. Each vinyl can also be purchased by the linear foot to be skinned onto the exposed gable. We recommend you skin first, then edge tape.

Larger doors often exhibit some amount of warp, especially Flat Panel doors (see warranty guidelines). Using extra hinges can help to hold the doors straighter. However, it is best to split the opening into multiple stacked doors to ensure there are no problems. The doors can be pinned together so that they still open as one large door (pins and spacers are available).

Matte Finish Thermofoil colours look best on slab door profiles, they are an affordable alternative to a painted door. These colours can be pressed on any style, however they tend to emphasize any texture in the profiles.

HOW TO ORDER

We strive to make the ordering processing as quick and easy as possible. If you have any questions, our customer service team can step you through the process.

1. Fill out an order form. We ask that you use our templates (available on our website), but will accept any form as long as the Required Information outlined below is clear and legible.
2. Send the form to our office by Fax or Email anytime, or drop by during office hours. Orders will not be accepted over the phone.
3. The order will be entered and acknowledgements sent back to you within one M and J business day (see our flex schedule online).
4. Check these acknowledgments carefully! If changes are required please make note and return.
5. If the order is correct, please sign and return it to our office. Production will not begin until we receive the signed acknowledgements back.

M AND J WOODCRAFTS LTD. THERMOFOIL COLLECTION ORDER FORM

Date: _____ FROM: _____ Order Quote

BILLING & SHIPPING DETAILS

Company: _____ Contact Name: _____
 Address: _____ Phone: _____
 City/Province: _____ Fax: _____
 Postal (Country): _____ Email: _____

ORDER DETAILS

Door Profile: _____ Edge Profile: _____ Color: _____

ORDER OPTIONS (select choice)

Vertical Horizontal Grain Direction
 White Back Matching Back Back Material
 Yes No Hinge Drilling

ORDER LINES (DOORS, DRAWERS FRONTS, GLASS DOORS, MULLION DOORS...)

#	Item	Qty	Width	Height	Notes	#	Item	Qty	Width	Height	Notes
1						13					
2						14					
3						15					
4						16					
5						17					
6						18					
7						19					
8						20					
9						21					
10						22					
11						23					
12						24					

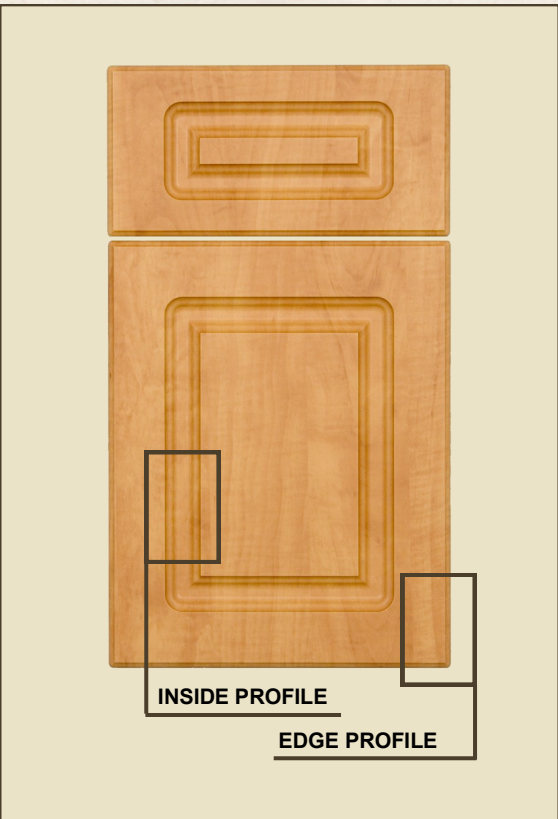
ITEM LEGEND D = Door GD = Glass Door D-1L = Door No Profile 1L Edge RAD = Roman Arch Door
 DF = Drawer Front MD4/6/8 = Mullion Door SLAB = Slab Door / Panel / Filig CAD = Cathedral Arch Door

ACCESSORIES (MOULDINGS, HARDWARE, EDGE TAPE, HEAT SHIELDS...)

#	Qty	Description	#	Qty	Description
1			4		
2			5		
3			6		

FOR PRODUCT SPECIFICATIONS AND LIMITS - PLEASE REFER TO OUR PRODUCT GUIDE OR WEBSITE
 PRODUCTION WILL PROCEED UPON RECEIPT OF SIGNED ACKNOWLEDGEMENT

<p>SUBMIT ORDERS BY:</p> <p>FAX TOLL-FREE FAX 604.946.4791 1.800.672.3137</p> <p>EMAIL customerservice@mjwoodcrafts.com</p>	<p>OFFICE HOURS & LOCATION</p> <p>8:00am -4:30pm (Monday-Thursday, Every Other Friday)* *See our Flex Friday closure schedule online</p> <p>#1-7338 Progress Way Delta, BC, Canada V4G 1L4</p>
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INFORMATION REQUIRED TO ORDER

- **PURCHASE ORDER #**
- **INSIDE PROFILE** (SEE PAGE 6)
- **EDGE PROFILE** (SEE PAGE 5)
- **COLOUR** (SEE PAGE 19)
- **GRAIN DIRECTION** (VERTICAL IS STANDARD)
- **BACK MATERIAL** (WHITE IS STANDARD)

LINE ITEM LEGEND

D	Door	CAD	Cathedral Arch Door
DF	Drawer Front	RAD	Roman Arch Door
GD	Glass Door	DRD	Double Routed Door
MD4/6/8	Mullion Door (4, 6 or 8 lite)	D-1L	No Edge Profile on 1 long edge (Lazy Susan)
SLAB/PAN/FIL	Slab Door Matching Edge Profile	CM	Crown Mouldings

STANDARD PROFILES

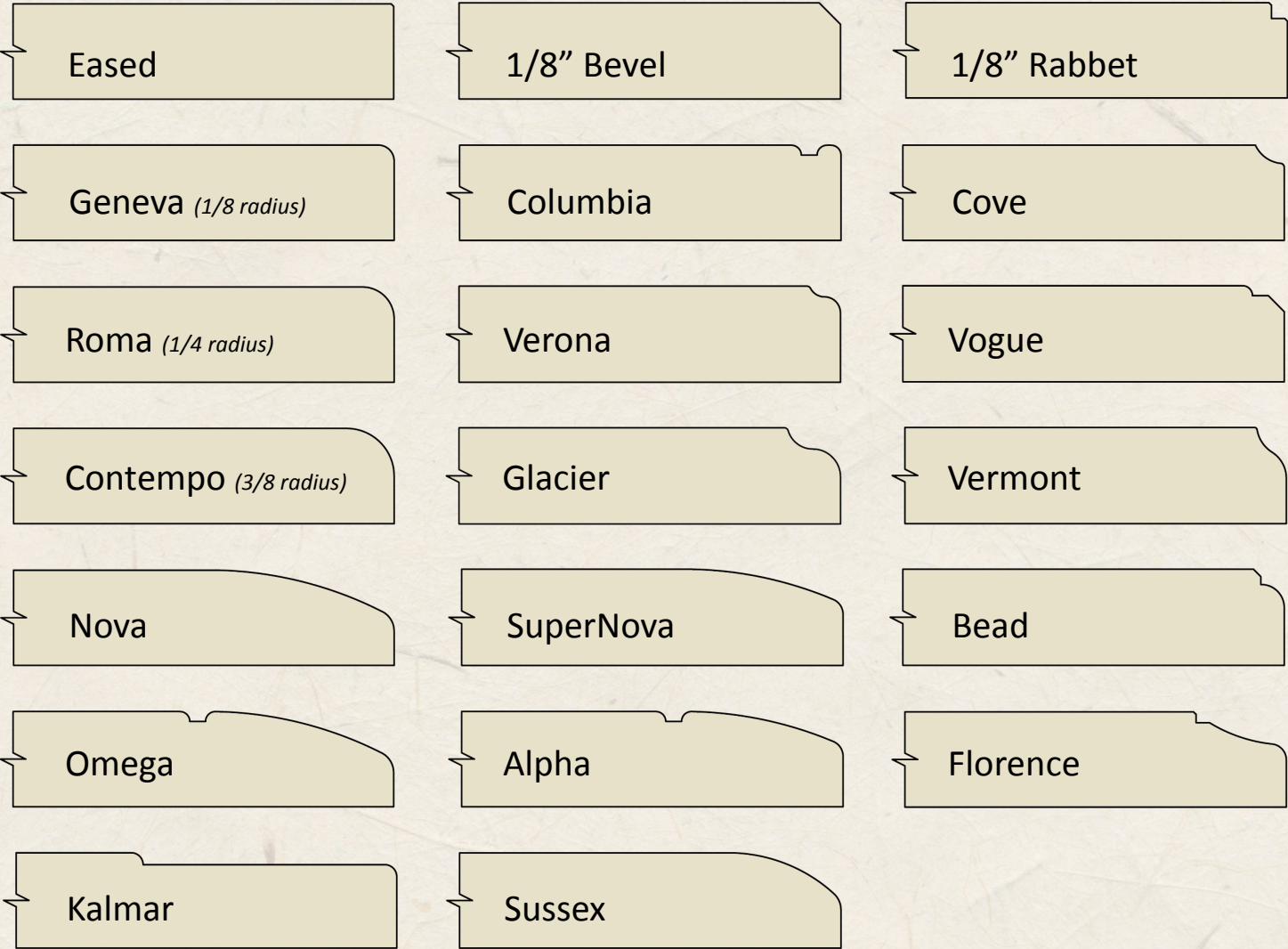
We use several CNC machines equipped with diamond tooling to ensure each door is exactly on size, square and that the profiles are exactly to specification. The profile you order today, will be exactly the same when you purchase an add-on in the future. The next two pages show all of our standard profiles, however we often work with our customers to create custom styles and profiles.

All edge and inside profiles are interchangeable for no extra charge. You can request dimensioned drawings of any of the profiles from customer service. We can also adjust the profiles to meet your custom designs.

Keep in mind that standard **Stile & Rail Widths and Panel Depths vary between all styles.** These features are adjustable, but make sure you understand the specifications of the style you are ordering. Sales and Customer Service would be happy to answer any questions.

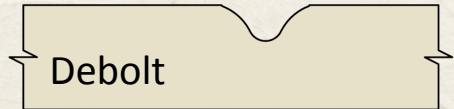
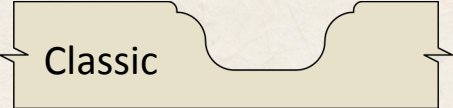
Rail widths may be reduced on drawer fronts, depending on the height and style. This can be due to machine or tooling limitations or just a style choice we have made. Let us know if you need something specific and we will work to make it happen.

EDGE PROFILES

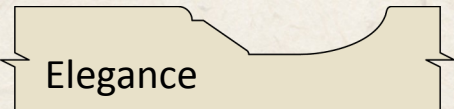
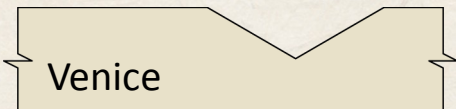


STANDARD PROFILES

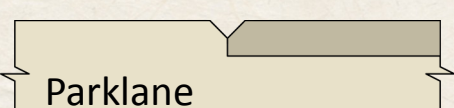
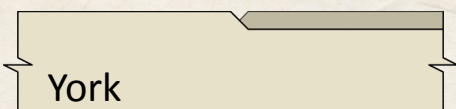
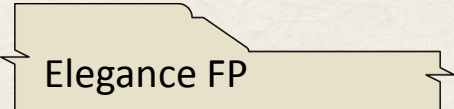
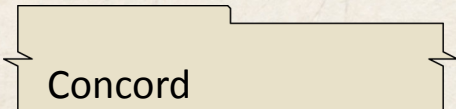
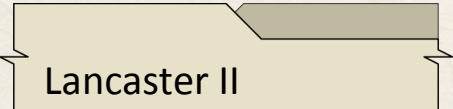
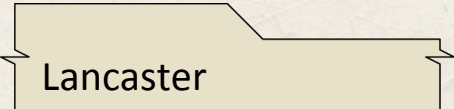
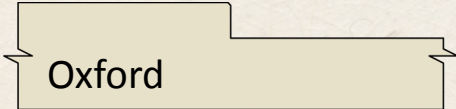
INSIDE ROUND CORNER PROFILES



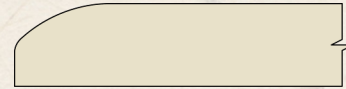
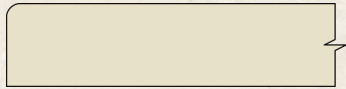
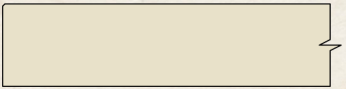
INSIDE SQUARE CORNER PROFILES



SHAKER (FLAT PANEL) PROFILES



SLAB DOOR STYLES



MARSEILLE

Inside Profile Slab

Edge Profile Eased

Colour Aria

Min D Size 2" x 6"

Min DF Size 2" x 6"

Stile Width n/a

GENEVA

Inside Profile Slab

Edge Profile 1/8" Radius

Colour Verismo

Min D Size 2" x 6"

Min DF Size 2" x 6"

Stile Width n/a

CONTEMPO

Inside Profile Slab

Edge Profile 3/8" Radius

Colour Walnut

Min D Size 2" x 6"

Min DF Size 2" x 6"

Stile Width n/a

SUSSEX

Inside Profile Slab

Edge Profile Sussex

Colour Queenston Oak

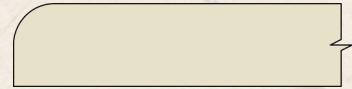
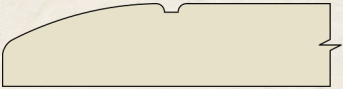
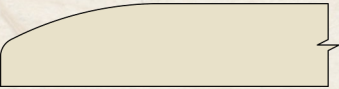
Min D Size 3-1/2" x 6"

Min DF Size 3-1/2" x 6"

Stile Width n/a

Modern Simplicity...

SLAB DOOR STYLES (CONTINUED)



NOVA

Inside Profile	Slab
Edge Profile	Nova
Colour	Rustic Cherry
Min D Size	3-1/2" x 6"
Min DF Size	3-1/2" x 6"
Stile Width	n/a

OMEGA

Inside Profile	Slab
Edge Profile	Omega
Colour	Candlelight
Min D Size	3-1/2" x 6"
Min DF Size	3-1/2" x 6"
Stile Width	n/a

ROMA

Inside Profile	Slab
Edge Profile	1/4" Radius**
Colour	Guildwood
Min D Size	2" x 6"
Min DF Size	2" x 6"
Stile Width	n/a

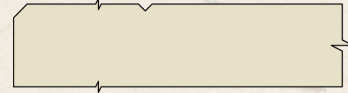
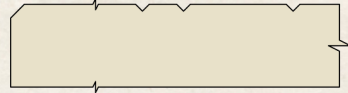
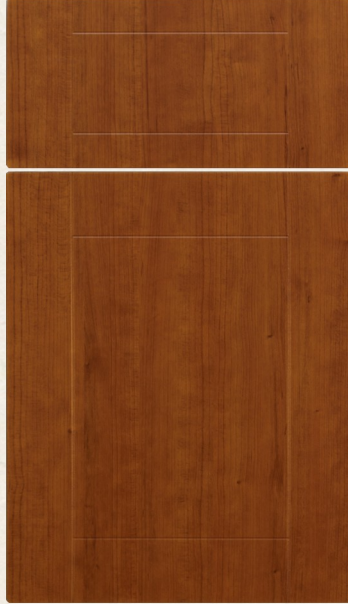
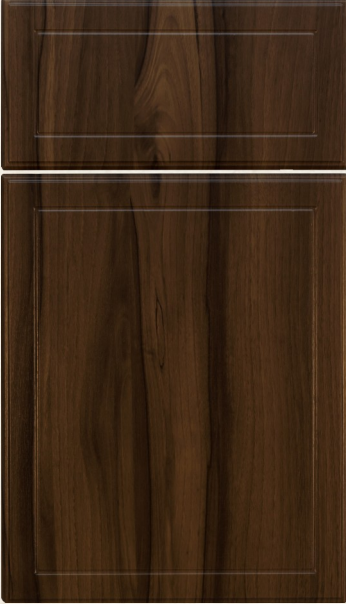
SYDNEY

Inside Profile	Slab
Edge Profile	3/8" Radius**
Colour	Cherry Blossom
Min D Size	2" x 6"
Min DF Size	2" x 6"
Stile Width	n/a

**Profile on sides edges only - top & bottom are both eased

Modern Simplicity...

SLAB DOOR STYLES (CONTINUED)



MILANO

Inside Profile Milano

Edge Profile Vogue

Colour Walnut

Min D Size 7-1/2" x 7-1/2"

Min DF Size 7-1/2" x 4"

Stile Width 1-3/16"

SAN JOSE

Inside Profile San Jose

Edge Profile Columbia

Colour Candlelight

Min D Size 7-1/2" x 7-1/2"

Min DF Size 7-1/2" x 4"

Stile Width 2-3/16"

LUGANO

Inside Profile Lugano

Edge Profile 1/4" Bevel

Colour Summerflame

Min D Size 7-1/2" x 7-1/2"

Min DF Size 7-1/2" x 4"

Stile Width 2-3/16"

TURIN

Inside Profile Turin

Edge Profile 1/4" Bevel

Colour Rustic Cherry

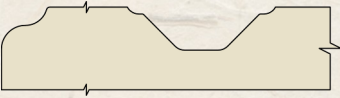
Min D Size 7-1/2" x 7-1/2"

Min DF Size 7-1/2" x 4"

Stile Width 2-1/4"

Modern Simplicity...

RAISED PANEL DOOR STYLES (ROUND CORNER)



GLACIER

Inside Profile Glacier

Edge Profile Glacier

Colour Euro White

Min D Size 7-1/2" x 7-1/2"

Min DF Size 7-1/2" x 4-1/2"

Stile Width 2-1/4"

JASPER

Inside Profile Jasper

Edge Profile Glacier

Colour Almond

Min D Size 7-1/2" x 7-1/2"

Min DF Size 7-1/2" x 4-1/2"

Stile Width 2-1/4"

VERONA

Inside Profile Verona

Edge Profile Verona

Colour Hard Rock EM

Min D Size 7-1/2" x 7-1/2"

Min DF Size 7-1/2" x 4-1/2"

Stile Width 2-1/4"

VERONA GE

Inside Profile Verona

Edge Profile Glacier

Colour Summerflame

Min D Size 7-1/2" x 7-1/2"

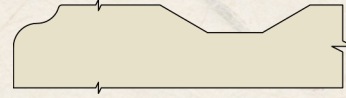
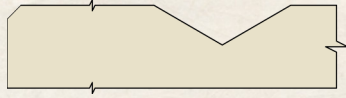
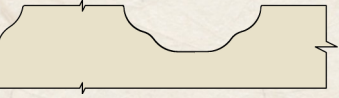
Min DF Size 7-1/2" x 4-1/2"

Stile Width 2-1/4"

***All Raised Panel styles are available with arches at no additional cost*

Traditional Charm...

RAISED PANEL DOOR STYLES (ROUND & SQUARE)



VERMONT

Inside Profile	Vermont
Edge Profile	Vermont
Colour	Candlelight
Min D Size	7-1/2" x 7-1/2"
Min DF Size	7-1/2" x 4-1/2"
Stile Width	2-1/4"

CLASSIC

Inside Profile	Classic
Edge Profile	Cove
Colour	Rustic Cherry
Min D Size	7-1/2" x 7-1/2"
Min DF Size	7-1/2" x 4-1/2"
Stile Width	2-1/4"

VENICE

Inside Profile	Venice
Edge Profile	1/8" Bevel
Colour	Summerflame
Min D Size	7-1/2" x 7-1/2"
Min DF Size	7-1/2" x 4-1/2"
Stile Width	2-5/8"

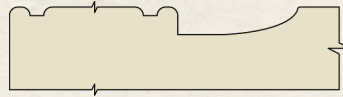
MAUKA

Inside Profile	Mauka
Edge Profile	Glacier
Colour	Hard Rock EM
Min D Size	7-1/2" x 7-1/2"
Min DF Size	7-1/2" x 4-1/2"
Stile Width	2-9/16"

***All Raised Panel styles are available with arches at no additional cost*

Traditional Charm...

RAISED PANEL DOOR STYLES (SQUARE CORNER)



BANFF

Inside Profile	Banff
Edge Profile	Glacier
Colour	Euro White
Min D Size	7-1/2" x 7-1/2"
Min DF Size	7-1/2" x 4-1/2"
Stile Width	2-1/4"

ELEGANCE

Inside Profile	Elegance
Edge Profile	Cove
Colour	Snow White
Min D Size	8" x 8"
Min DF Size	8" x 5"
Stile Width	2-1/2"

TUSCANY

Inside Profile	Tuscany
Edge Profile	Columbia
Colour	Antique White
Min D Size	7-1/2" x 7-1/2"
Min DF Size	7-1/2" x 5-1/2"
Stile Width	2-1/8"

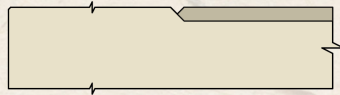
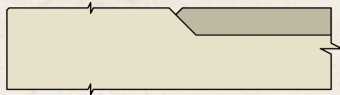
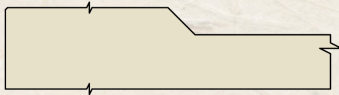
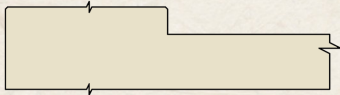
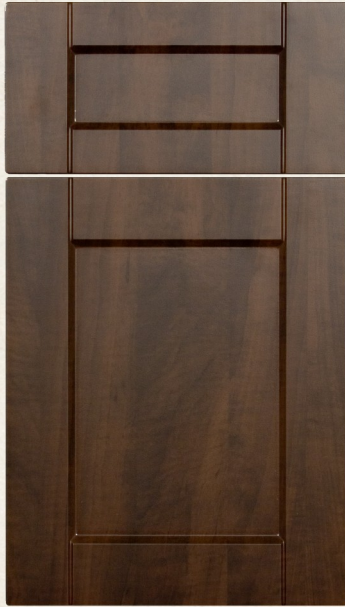
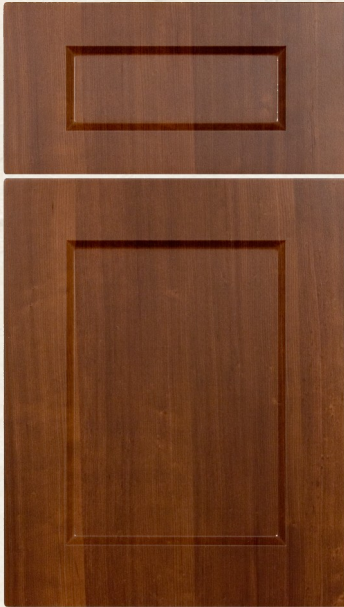
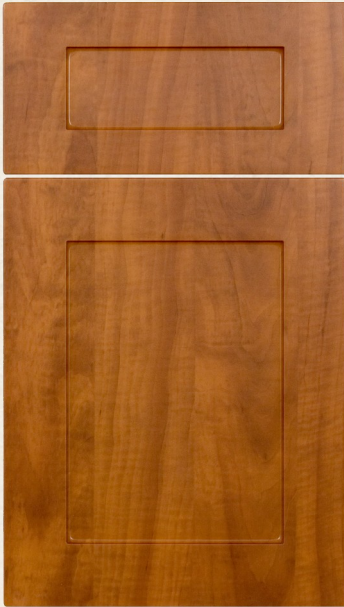
WINTERSET

Inside Profile	Winterset
Edge Profile	Glacier
Colour	Antique White
Min D Size	8-1/2" x 8-1/2"
Min DF Size	8-1/2" x 5-1/2"
Stile Width	2-3/4"

***All Raised Panel styles are available with arches at no additional cost*

Stylish Elegance...

FLAT PANEL DOOR STYLES



OXFORD

Inside Profile Oxford

Edge Profile Eased

Colour Summerflame

Min D Size 7" x 7"

Min DF Size 7" x 4"

Stile Width 2-1/4"

LANCASTER

Inside Profile Lancaster

Edge Profile Eased

Colour Cayenne Maple

Min D Size 7-1/2" x 7-1/2"

Min DF Size 7-1/2" x 4"

Stile Width 2-1/2"

LANCASTER II

Inside Profile Lancaster II

Edge Profile Eased

Colour Chocolate Pear

Min D Size 7-1/2" x 7-1/2"

Min DF Size 7-1/2" x 4"

Stile Width 2-1/2"

YORK

Inside Profile York

Edge Profile Eased

Colour Hard Rock EM

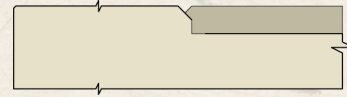
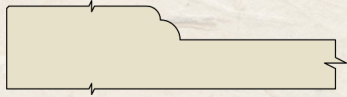
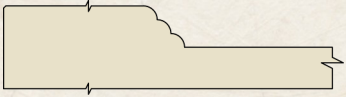
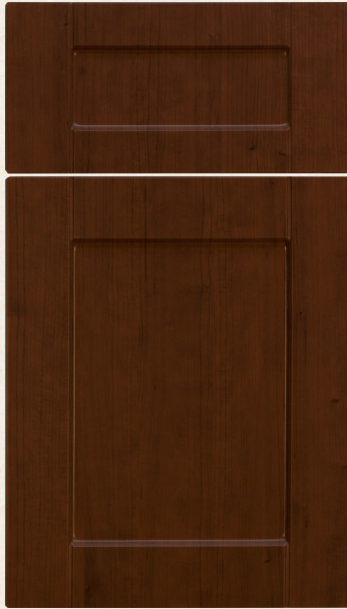
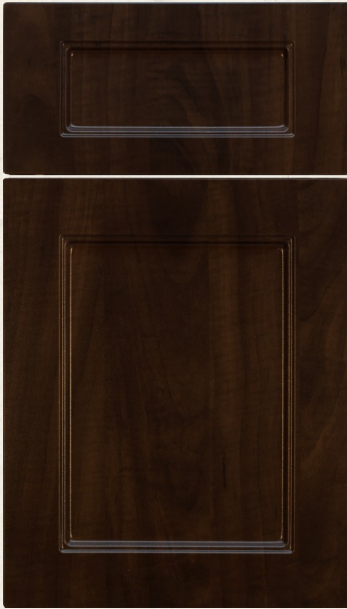
Min D Size 7-1/2" x 7-1/2"

Min DF Size 7-1/2" x 4"

Stile Width 2-3/16"

Timeless Allure...

FLAT PANEL DOOR STYLES (CONTINUED)



SANTA FE

Inside Profile	Santa Fe
Edge Profile	Eased
Colour	Euro White
Min D Size	7-1/2" x 7-1/2"
Min DF Size	7-1/2" x 4"
Stile Width	2-5/8"

SHAKER FLORENCE

Inside Profile	Shaker Florence
Edge Profile	Eased
Colour	Chocolate Pear 133
Min D Size	7-1/2" x 7-1/2"
Min DF Size	7-1/2" x 4"
Stile Width	2-1/4"

BANFF FLAT PANEL

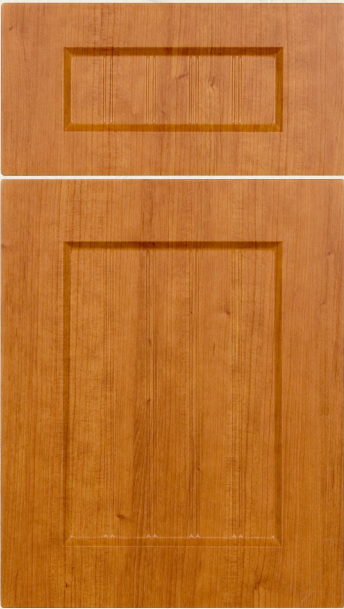
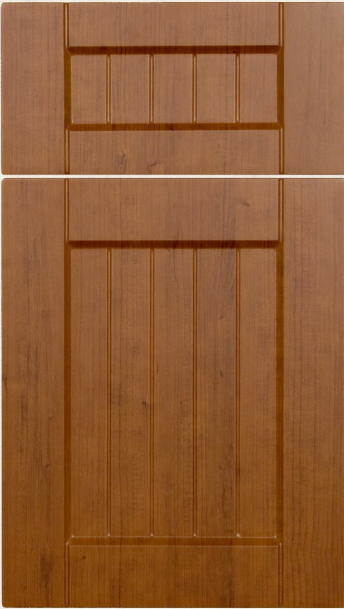
Inside Profile	Banff FP
Edge Profile	Glacier
Colour	Walnut
Min D Size	7-1/2" x 7-1/2"
Min DF Size	7-1/2" x 4"
Stile Width	2-1/4"

PARKLANE

Inside Profile	Parklane
Edge Profile	Eased
Colour	Cherry Blossom
Min D Size	7-1/2" x 7-1/2"
Min DF Size	7-1/2" x 4"
Stile Width	2-1/4"

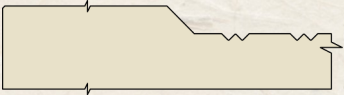
Timeless Allure...

FLAT PANEL DOOR STYLES (GROOVED PANELS)



V-grooving can be applied to any flat surface, and the specifications of the grooving are flexible. Our Beaded option is simply two adjacent V-grooves which creates the beaded effect.

Our standard V-groove is 1/8" wide. The spacing between varies based on the door style, and is adjustable upon request.



LANCASTER II V-GROOVE

Inside Profile	Lancaster II V-groove
Edge Profile	Eased
Colour	Cherry Blossom
Min D Size	7-1/2" x 7-1/2"
Min DF Size	7-1/2" x 4"
Stile Width	2-1/2"

LANCASTER BEADED

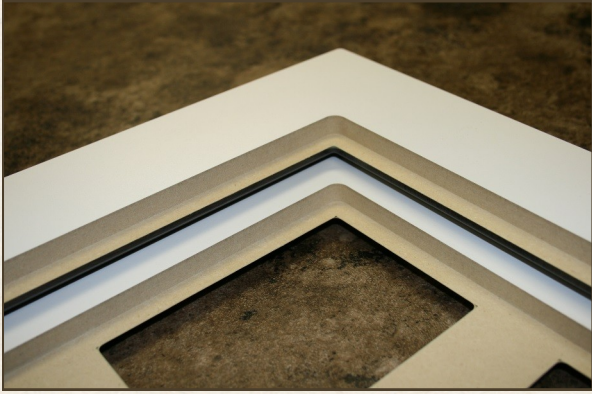
Inside Profile	Lancaster Beaded
Edge Profile	Eased
Colour	Rustic Cherry
Min D Size	7-1/2" x 7-1/2"
Min DF Size	7-1/2" x 4"
Stile Width	2-1/2"

MARQUIS

Inside Profile	Marquis
Edge Profile	Cove
Colour	Chocolate Pear 133
Min D Size	7-1/2" x 7-1/2"
Min DF Size	7-1/2" x 4"
Stile Width	2-5/8"

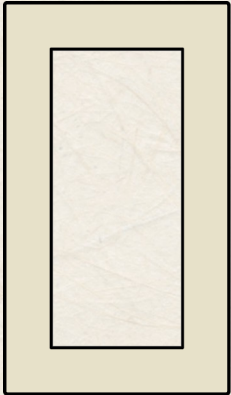
Timeless Allure...

GLASS DOORS & MULLIONS

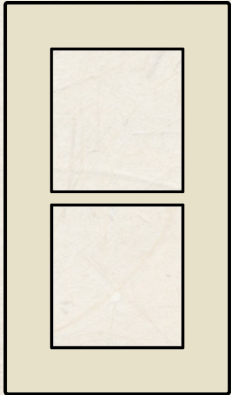


Glass Doors are an easy way to create a showcase cabinet or a modern looking bank of cabinets. You can use standard clear glass, or any frosted or textured glass options for a unique look. There are also many different Mullion options, only the common styles are shown below. All styles are available in any of our Thermofoil options, back rabbeted and ready for glass installation (we do not supply the glass).

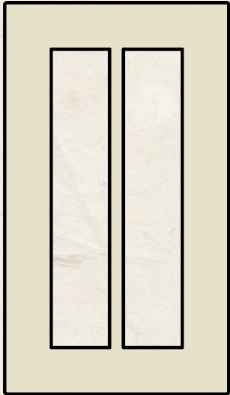
Glass Doors are abbreviated by GD, and Mullion Doors as MD. The positions of the mullions in each design are fully adjustable, but are symmetrical by standard.



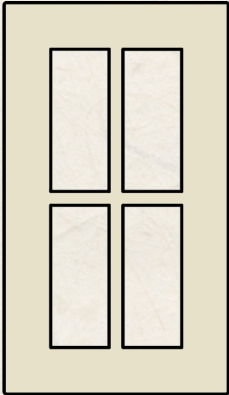
GD



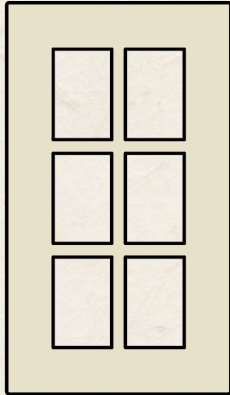
MD2-V



MD2-H



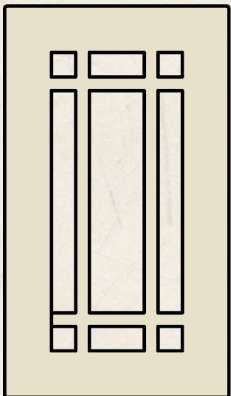
MD4



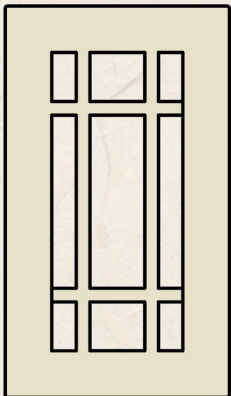
MD6



MD8

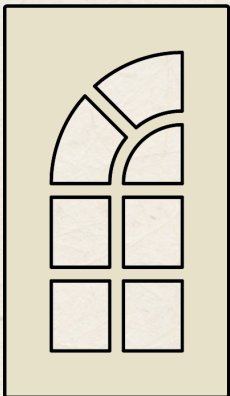


**Country
MD9**



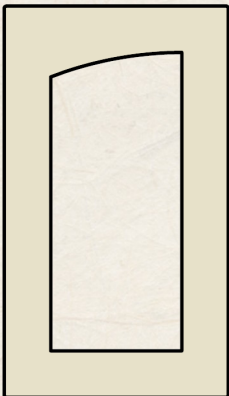
**Country
MD9**

*

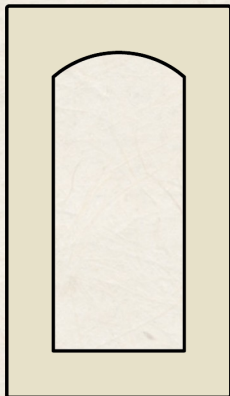


**Spoke
MD7**

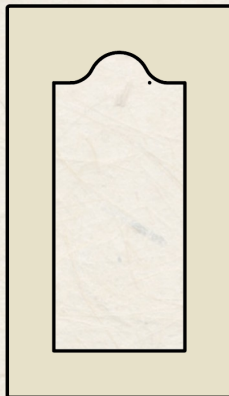
**



**Half Roman
Arch GD**



**Roman
Arch GD**

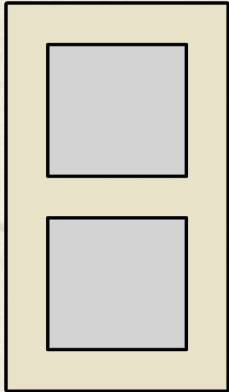


**Cathedral
Arch GD**

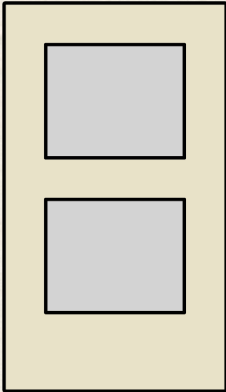
* This is a Country MD9 with modified horizontal mullion positioning.
** This is a Left Spoke Mullion Door. Must specify either left or right when ordering
*** This is a Roman Arch Left Glass Door. Must specify either left or right when ordering

MULTI-PANEL DOORS

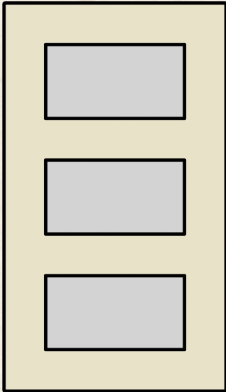
Any Inside Profile can be customized as a Multi-Panel door. These doors are available in several standard configurations, where each panel is equally divided over the door, or to your exact custom specifications. The widths and positions of all stiles and rails are fully customizable. We require a dimensioned sketch to work with any custom specifications.



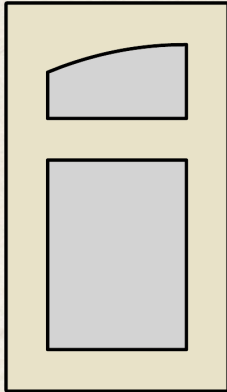
DRD-V



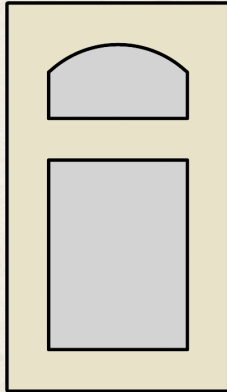
DRD-V*



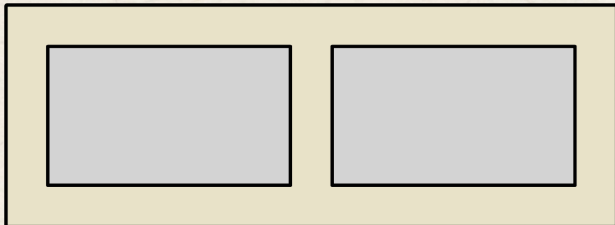
TRD-V



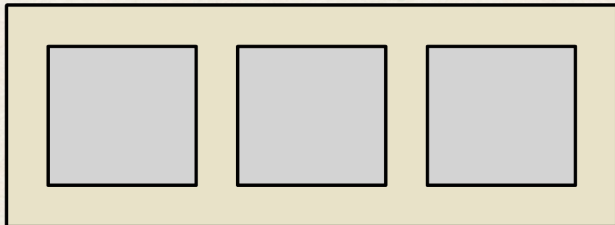
**Half Roman Arch (Left)
DRD-V****



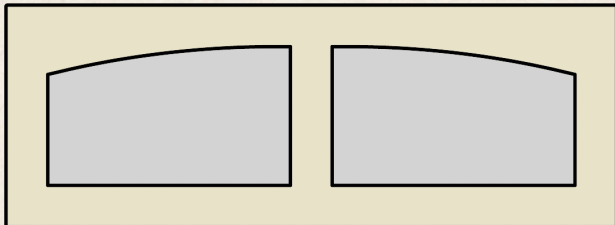
**Roman Arch
DRD-V****



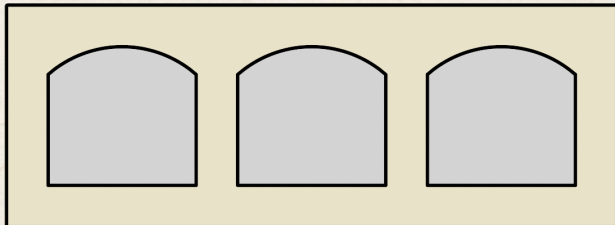
DRD-H



TRD-H



**Half Roman Arch
DRD-H****



**Roman Arch
TRD-H****

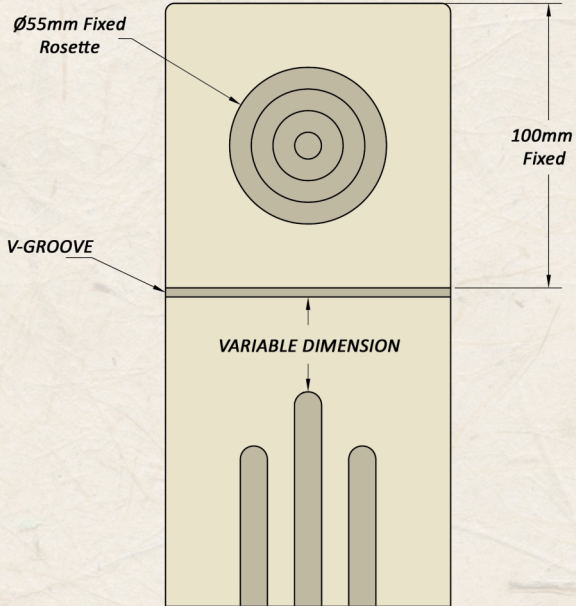
* This is a Multi-Panel Door with custom specifications for the bottom and middle rails.

** These Roman Arch examples show some possible arched options. Half or full arch can be applied to each panel.

FLUTED COLUMNS

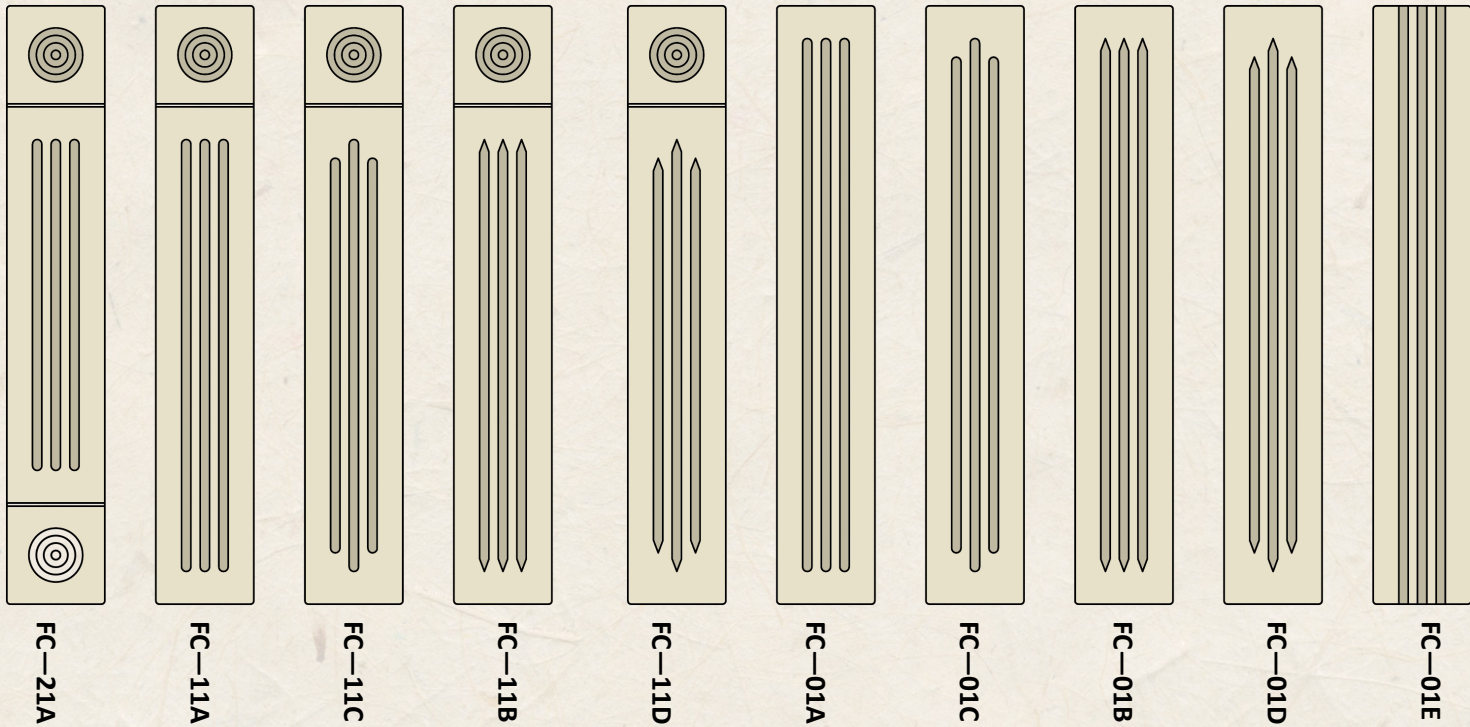
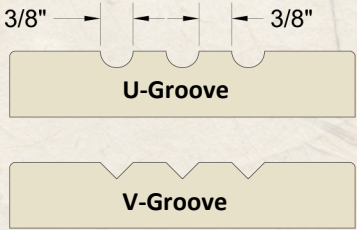
Fluted Columns are a quick and easy addition to any kitchen design, creating a look of elegance and sophistication. They will be finished the same as your doors, so the match is perfect. There are several variables required to order a fluted column. Our item codes are explained below.

Our codes start with FC, followed by 3 digits...



FC-01A

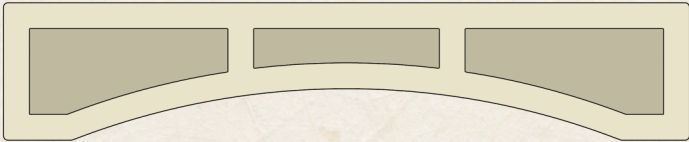
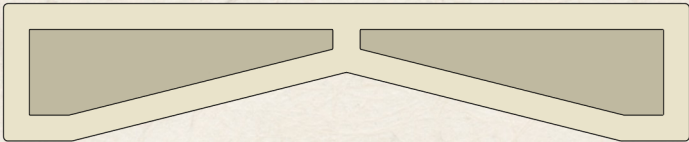
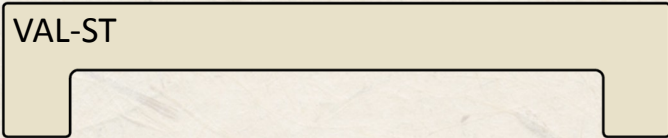
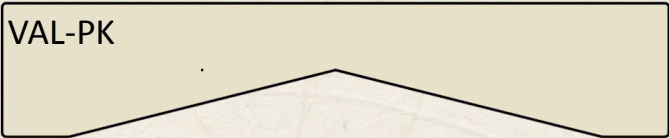
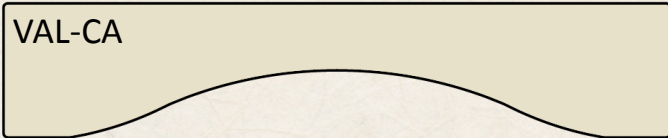
- # of Rosettes**
(0,1, or 2)
- Groove Type**
1 = U-Groove
2 = V-Groove
- Groove Configuration**
A = Even, Round Top
B = Even, Tapered Top
C = Off-Set, Round Top
D = Off-Set, Tapered Top
E = Continuous



VALANCES

Valances usually span the gap between cabinets above sinks, ranges, or other working areas. They can be basic slabs or customized to match surrounding doors or components. Our standard valances (ordered with the codes below) come as slabs in the chosen valance style, with the matching edge profile to your door order. They will be finished the same as your doors, so the match is perfect. There are some custom options, which are explained at the bottom of the page.

The width and height of the valances are fully adjustable. Our standard design leaves 2" of flat width on each bottom side, and a minimum of 2" height in the middle. These dimensions are customizable, please provide clear dimensioned drawings of your request.



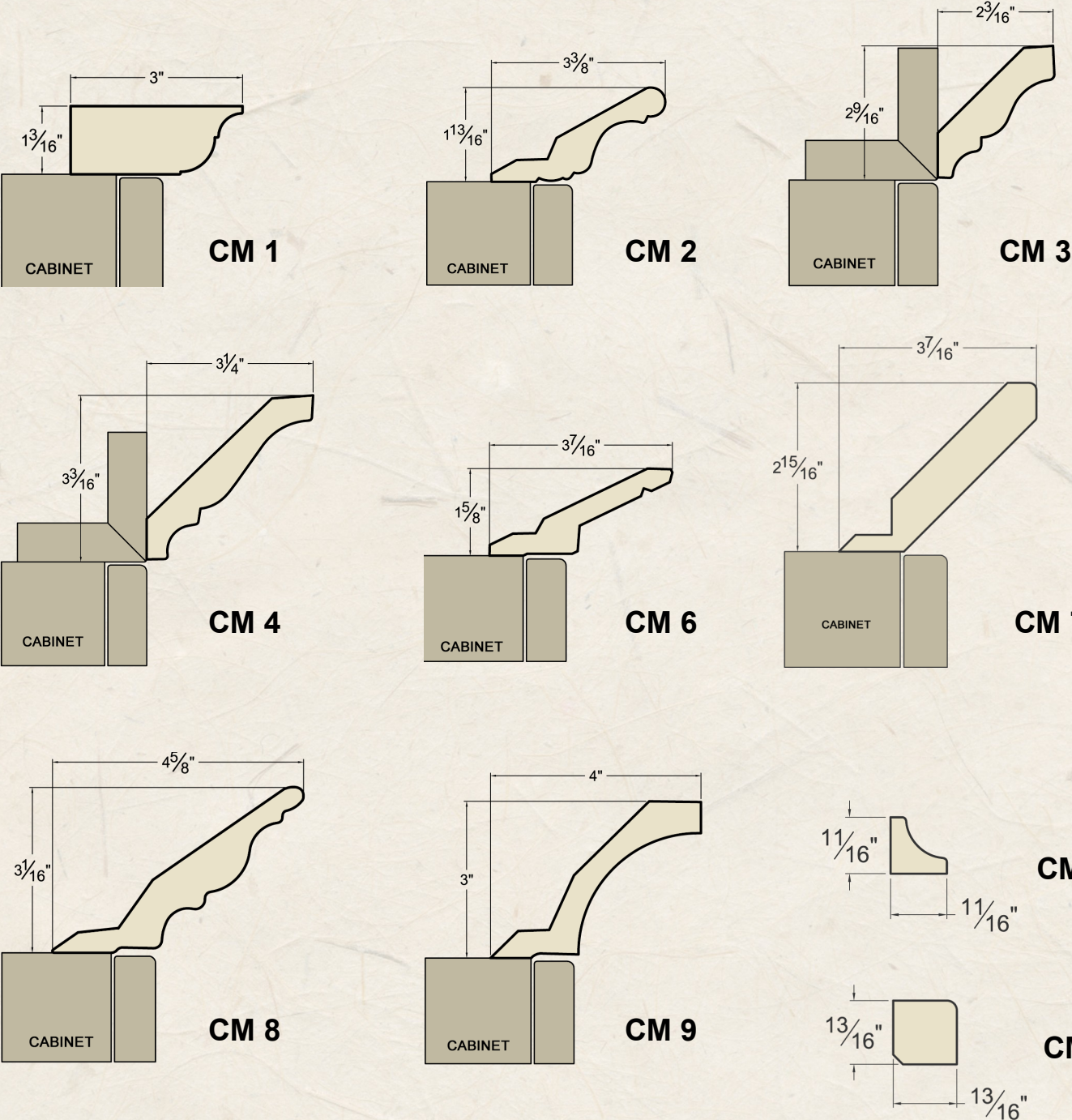
Custom Valances are available to your exact specifications. The profile of surrounding doors can be mirrored on the valance.

We ask for a detailed, dimensioned drawing so that all information is clear. There are some limitations due to tooling and finishing.

We would be happy to work with you to create that one-of-a-kind look.

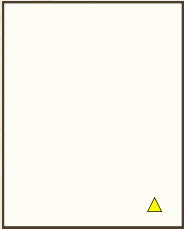
CROWN MOULDINGS

Crown Mouldings are a common addition to kitchen designs and can add a look of sophistication to a basic bank of cabinets. We stock several different profiles which can be pressed in any of our Thermofoil colour options, so they match the doors exactly. They are all available in 8' lengths, and are built from either a poplar or MDF core.

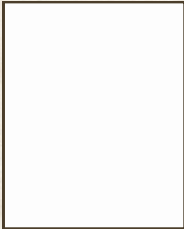


* 5 piece minimum order

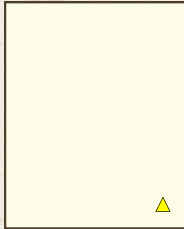
THERMOFOIL COLOUR GUIDE



Euro White



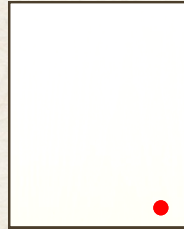
Snow White



Antique White



Fashion Grey



White Ash



Hard Rock EM



Candlelight



Rustic Cherry



Cherry Blossom



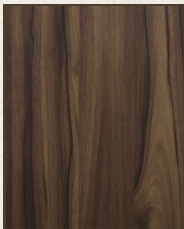
Summerflame



Cayenne Maple



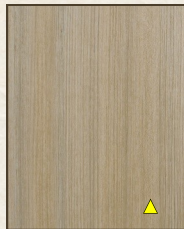
Chocolate Pear
133



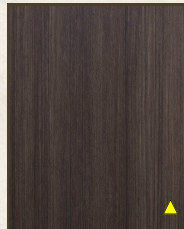
Walnut



Amati PC



Aria



Verismo



Queenston Oak



Wenge



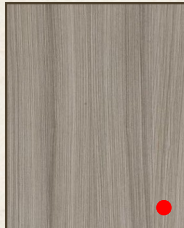
Diva



Linear Ash



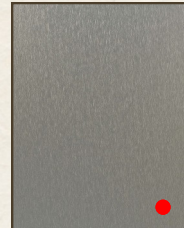
Guildwood



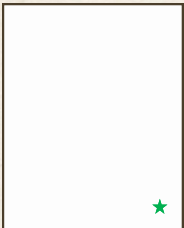
Sandalwood



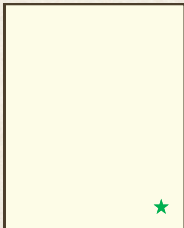
Driftwood II



Brushed
Aluminium



White Matte



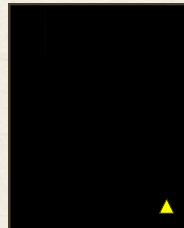
Antique Matte



Umbra Matte



Gauntlet Grey
Matte



Black



High Gloss
White

- ★ Matte Finish
- Heavy Texture Finish
- High Gloss Finish
- ▲ Matching Back Available

- * Colours shown may differ from actual vinyls. Contact customer service to order a vinyl swatch deck.
- * Matte Finishes are recommended for slab styles only. High Gloss Finishes are only available on slab styles.
- * Matte and High Gloss Finishes may have a peel coat to protect the surface
- * Lead times and availability may fluctuate on matching back stock.

MELAMINE EDGETAPE GUIDE

Current Vinyls	Suggested Edge Tape Match
Amati PC.	Teknaform WR5233 / Dura Edge 8396
Antique White	Teknaform ST1283 / Dura Edge 7113T
Antique Matte	Teknaform ST1283 / Doellken 2165
Aria	Teknaform WM6453 / Dura Edge 2029
Black	Teknaform STN105 / Dura Edge 7003TX
Brushed Aluminum	Teknaform PM2561 / Dura Edge 2651
Candlelight	Teknaform 1858 / Dura Edge 2915T
Cayenne Maple	Teknaform WM746 / Dura Edge 1228T
Cherry Blossom	Dura Edge 1134T
Chocolate Pear 133	Teknaform WR1797 / Dura Edge 2273T
Diva	Teknaform WM6728 / Rehau CP10041
Driftwood II	Teknaform WR 6729
Euro White	Teknaform STN384 / Dura Edge 7001TX
Fashion Grey	Doellken Woodtape 2454
Gauntlet Grey Matte	Teknaform ST9214
Guildwood	Teknaform WR7008
Hard Rock Maple EM	Teknaform WM6602 / Dura Edge 8507T
Linear Ash	Teknaform WH6854
Queenston Oak	Teknaform WM6464 / Dura Edge 4455
Rustic Cherry	Dura Edge 8880 T
Sandalwood	Teknaform WM6730 / Dura Edge 8251DB
Snow white	Doellken 2022 / REHAU C100045
Summer Flame	Teknaform WR887 / Dura Edge 2916T
Umbra Matte	Teknaform ST9212
Verismo	Teknaform 5741 / Dura Edge 4454T
Walnut	Teknaform WR6452 / Dura Edge 2243T
Wenge	Teknaform WH5746 / Dura Edge 2830
White Ash	Teknaform SAM101
White High Gloss Vinyl	Teknaform SG101
White Matte	Dura-Edge 7001TX

* These are **Suggestions ONLY** and have been provided by the various Thermofoil/Melamine/HPL manufacturers.

** M and J assumes no responsibility to the accuracy of the matches suggested and recommends that you physically verify each colour match with your Board, Laminate, and Edge Tape Suppliers prior to purchasing.

MELAMINE AND HPL (LAMINATE) GUIDE

Current Vinyl Colours	Suggested Melamine Matches	Suggested HPL Matches
Amati PC.	Flakeboard WF263 Walnut Amati	No matches at this time
Antique White	Flakeboard SF100 / Roseburg 14	Formica 932
Antique Matte	Flakeboard SF100	Formica Sail White 463
Aria	Flakeboard WF340 / Roseburg 717	Flakeboard WF 340
Black	Flakeboard BLK100 / Roseburg 6 Black	Formica 909
Brushed Aluminum	Flakeboard K610 / Roseburg 514	Wilsonart 4830-7
Candlelight	Flakeboard WF100 / Roseburg 421	Wilsonart 7062-60
Cayenne Maple	Flakeboard WF265 / Uniboard 766	No matches at this time
Cherry Blossom	Flakeboard 309 / Roseburg 381	Wilsonart 7935-07
Chocolate Pear 133	Flakeboard WF228 / Roseburg 444	Arborite T 444 CA
Diva	Flakeboard WF375	No matches at this time
Driftwood II	Flakeboard WF356 Driftwood	No matches at this time
Fashion Grey	Flakeboard Folkstone U601	Formica 927
Euro White	Flakeboard W100 / Roseburg 11	Formica 949
Gauntlet Grey Matte	Flakeboard SF240	Flakeboard 2330
Guildwood	Flakeboard WF369	No matches at this time
Hard Rock Maple EM	Flakeboard WF200 / Roseburg 055	Wilsonart 7911
Linear Ash	Flakeboard WF368	No matches at this time
Queenston Oak	Flakeboard WF344	Flakeboard WF344
Rustic Cherry	Flakeboard WF215 / Roseburg 379	Wilsonart 10745
Sandalwood	Flakeboard WF357	No matches at this time
Snow white	Flakeboard W300	Formica 949
Summerflame	Flakeboard WF101 / Roseburg S420	Formica 86622-58
Umbra Matte	Flakeboard SF242	Flakeboard 4310
Verismo	Flakeboard WF202	No matches at this time
Walnut	Flakeboard WF342	Flakeboard WF342
Wenge	Flakeboard WF201 / Roseburg 391	No matches at this time
White Ash	1303 A Glacier White - Pluswood	Formica 949
White High Gloss Vinyl	No Matches at this time	Wilsonart D354K-01
White Matte	Flakeboard W300	Formica 949

* These are **Suggestions ONLY** and have been provided by the various Thermofoil/Melamine/HPL manufacturers.

** M and J assumes no responsibility to the accuracy of the matches suggested and recommends that you physically verify each colour match with your Board, Laminate, and Edge Tape Suppliers prior to purchasing.

HINGE DRILLING

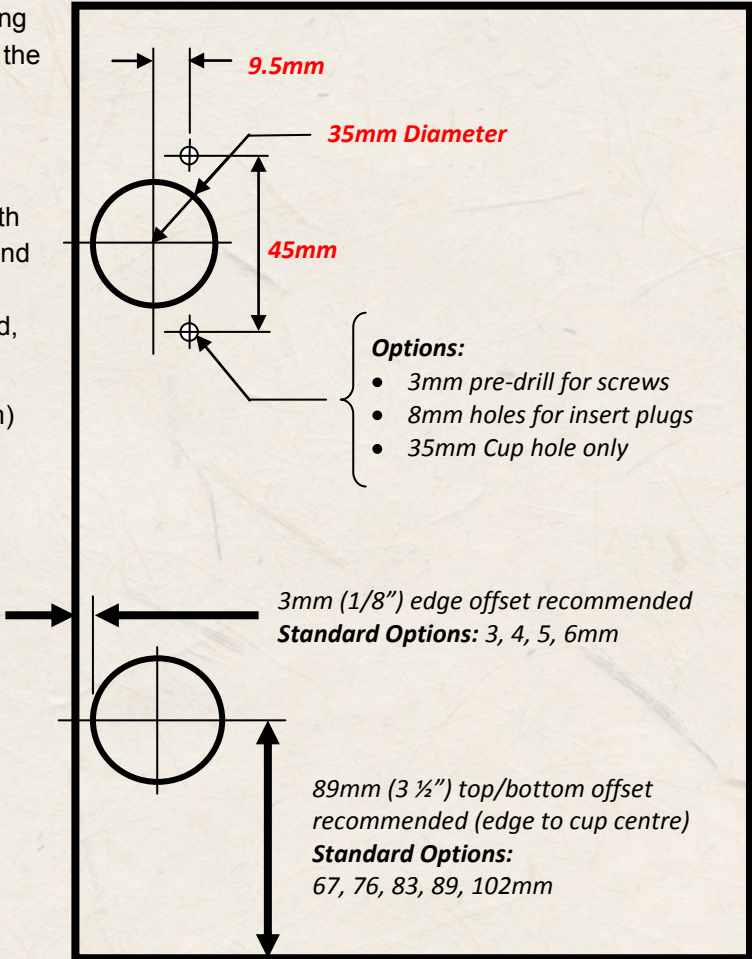
Let us take care of the Hinge Drilling, so they are ready to hang as soon as you unwrap them. We drill the hinge holes before the finish is applied so there is no chance of damage. There is nothing worse than having your entire job delayed because a door was scratched while hinge drilling.

Our standard hinge drill is designed for a 35mm hinge cup with screw holes spaced 45mm apart. This is a common pattern and will work for most Blum, Hettich and Salice hinges. These dimensions (shown in red in the diagram to the right) are fixed, and cannot be adjusted.

The hinge hole offsets (from the edge and the top and bottom) are adjustable to your specifications. Our Hinge Drill Specifications form is available on our website, and must be submitted with each order that is to be drilled.

Taller doors require more hinges, and we recommend the following guidelines:

Door Height	# of Hinges
0"-35"	2
35"-62"	3
63"-74"	4
74"-96"	5



WARRANTY

M and J Woodcrafts Ltd. warrants its Thermofoil products against manufacturing defect, including: delamination, irregular surface discoloration, warping or twisting for a period of five (5) years from the date of purchase. This warranty is subject to the exclusions and conditions as outlined below, and fully listed in our complete warranty guide. This product guide is meant to be an overview of our warranty policies, please refer to our full warranty guide (available on our website) for full details.

What will we do to correct a problem?

If a Thermofoil product manufactured by M and J Woodcrafts Ltd. is found to exhibit a manufacturing defect, we will repair or replace the warranted components at the original net invoice price. We will not be responsible for any indirect costs for labour, transportation or inconvenience. Any parts replaced or repaired pursuant to this warranty, will be covered for the remainder of the warranty period.

Exclusions and Conditions

This warranty specifically excludes the following:

- Damage resulting from product being installed in areas subject to abnormal temperatures or humidity, UV light, direct sunlight, fire, corrosive atmospheres, or any other conditions beyond our control.
- Damage resulting from extreme moisture contact caused by excessive humidity, appliances or leaks.
- Damage resulting from cutting to fit or re-machining parts in any way.
- Fading, discoloration, scratches or dents as a result of mishandling, improper transportation or storage, installation, general abuse or normal weathering.
- Damage as a result of using cleaning products containing ammonia or acetone.
- Products made at the request of the customer, which varies, from our standard recommended construction specifications
- Flat panel doors in excess of 18" in width and/or 36" in height are not warranted for warp.
- Damage caused by the products being used for purposes other than those for which they are intended for
- Increased texture or roughness telegraphing through Matte or Gloss thermofoils in profiled routes.

Quality Standards

Products exhibiting the following characteristics are considered to be ACCEPTABLE:

- A warp or twist of 3/16" or less based on a standard upper door 15" wide by 31" high.
- 1 surface dent, max 1/32" diameter, per square foot
- 1 debris under vinyl, max 1/32" diameter, per square foot
- 1 vinyl print void, max 1/32" diameter, per square foot
- Corner/Edge repairs on the backs of doors up to 1/8" wide by 1/2" long
- Repaired minor wrinkles on outer edge of door
- Minor roughness in panel routes
- Minor "orange-peel" effect on gloss or matte thermofoils

If you require more information on this or any other Products and/or Services offered by M and J Woodcrafts, please contact one of our representatives directly (refer to Page 1 - General Contacts Info). Thank you for your interest !

