

Excel S

Technical Specifications

		Typical	Value*	alue* ANSI A20			
Properties	< 9.53 mr	n (< 3/8")	/8") 9.53-12.7 mm (3/8"-1/2")		(Grade 130)		
	Metric	Imperial	Metric	Imperial	Metric	Imperial	
Internal Bond	0.94 N/mm ²	136 psi	0.70 N/mm ²	102 psi	0.54 N/mm ²	78 psi	
MOR	29.4 N/mm ²	4,260 psi	24.8 N/mm ²	3,600 psi	21.6 N/mm ²	3,130 psi	
MOE	3,850 N/mm ²	558,400 psi	3,440 N/mm ²	499,000 psi	2,160 N/mm ²	313,000 psi	
Moisture Content	4-6%		4-6%		≤ 9%		

Excel

Technical Specifications

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		Typical	Value*		ANSI A20	8.2-2016	
Properties	15.88-19.05 n	nm (5/8"-3/4")	≥ 22.23 mm (≥ 7/8")		(Grade 130)		
	Metric	Imperial	Metric	Metric Imperial		Imperial	
Internal Bond	0.75 N/mm ²	109 psi	0.62 N/mm ²	90 psi	0.54 N/mm ²	78 psi	
MOR	24.3 N/mm ²	3,525 psi	22.1 N/mm ²	3,200 psi	21.6 N/mm ²	3,130 psi	
MOE	3,350 N/mm ²	486,000 psi	3,125 N/mm ²	453,000 psi	2,160 N/mm ²	313,000 psi	
Screw Holding:							
Face (≥ 3/8")	1,140 N	256 lb	1,080 N	243 lb	988 N	222 lb	
Edge (≥ 5/8")	1,095 N	246 lb	965 N	217 lb	787 N	177 lb	
Moisture Content	4-0	5%	4-6	5%	≤ 9	9%	

Thickness Tolerance:	Metric	Imperial	
from specified thickness	± 0.125 mm	± 0.005 in	
from panel average	± 0.125 mm	± 0.005 in	
Length/Width	± 2.0 mm	± 0.080 in	
Linear Expansion	≤ 0,	33%	

All-purpose. Perfect for industrial applications, such as lamination and painting. Broad range of thicknesses available. Excel S upon availability only. For mouldings and other specific applications.

 $Thicknesses \ available: 1/4 \ '' \ to \ 1 \ 1/18 \ ''. Other \ thicknesses \ available \ on \ request, subject \ to \ minimum \ order.$

Uniboard MDF meets the requirements of ANSI A208.2-2016/Grade 130, ECC 4-11, CARB ATCM 93120 and is available as FSC® certified Uniboard MDF meets CARB Phase 2 standards

* Typical values measured at the Mont-Laurier plant













NU GREEN FR mdf

FIRE-RATED



PRODUCT DESCRIPTION

Uniboard® NU Green FR MDF is an engineered wood product that uses a special chemical system to achieve a Class A / Class 1 fire rated panel. NU Green FR MDF is designed for interior use in residential, commercial and institutional applications, where a non-structural panel is required.

For Surface Burning Characteristics of Building Materials, this product meets:

ASTM E-84 - Class A / Class 1

Flame Spread Index : 0-25 Smoke Development Index: 450 Maximum **CAN/ULC-S102-10** contains no performance criteria of its own. The National Building Code of Canada (NBCC) or other jurisdictional documentation should be referenced to determine the FSR and/or SDC performance criteria that is applicable to the product for the intended application.

For easy handling, NU Green FR MDF is offered in lift quantities in a multitude of standard North American panel sizes. This product is available as raw panels or with Uniboard's award winning TFL color collection. A specially formulated red dye has been added to NU Green FR MDF to distinguish it as an FR panel. Uniboard NU Green FR MDF panels are sanded to 150 grits.

With 100% pre-consumer recycled wood content, NU Green FR MDF is excellent for veneering, painting, cutting, and routing applications. This product is FSC® certified and meets NAF emission standards.









IDEAL APPLICATIONS

Uniboard NU Green FR MDF is excellent for commercial and institutional non-structural applications such as:

- > Retail and commercial spaces
- **>** Public areas subject to fire regulations
- Interior design
- Wall partitions
- Kiosk or stand displays
- Cabinetry
- > Furniture components



NU GREEN* FR mdf technical specifications 1

PROPERTIES	TYPICAL	. VALUE ²	ANSI A208.2-2016 (GRADE 130)		
FROFERIES	Metric	Imperial	Metric	Imperial	
Density	760 kg/m ³	47.4 lb/ft ³			
Internal Bond	0.8 MPa	116 psi	0.54 MPa	78 psi	
Modulus of Rupture	24.0 MPa	3,481 psi	21.6 MPa	3,130 psi	
Modulus of Elasticity	3,200 MPa	464,121 psi	2,160 MPa	313,000 psi	
Screw Holding, Face (≥ 3/8")	1,200 N	270 lb	988 N	222 lb	
Screw Holding, Edge (≥ 5/8")	950 N	214 lb	787 N	177 lb	
Moisture Content	4 - 6%		≤ 9%		

Thickness Tolerance:	Metric	Imperial		
from specified thickness	± 0.125 mm	± 0.005 in		
from panel average	± 0.125 mm	± 0.005 in		
Length/Width	± 2.0 mm	± 0.080 in		
Linear Expansion	≤ 0.33%			
Flame Spread	Class A			
Smoke Development	Class A			
Thickness Swell	MR10			
Formaldehyde Emissions	N	ΛF		

¹Technical specifications are also available for other grades at uniboard.com

Some laminates and coatings applied to NU Green FR MDF may alter the flame spread rating. Some wood veneers and other laminates may have a reaction (including discolouration) to surface coatings and finishes, glues, temperatures, moisture, etc: the compatibility of any adhesive, wood veneers and other laminates should be confirmed with NU Green FR MDF prior to use. Uniboard is not responsible for discolouration or for any claims associated thereto. Ensure NU Green FR MDF is used in compliance with all applicable building codes. For more information, please contact your Sales Representative.





FORMALDEHYDE EMISSIONS GRADEMARK CERTIFICATION PROGRAM

Uniboard fulfills the requirements of EPA TSCA Title VI (40 CFR 770) and/or CARB 2, CAN/CSA-0160-16, ANSI A208.1 and California Air Resources Board (CARB) Airborne Toxic Control Measures (ATCM) 93120.



ECO-CERTIFIED COMPOSITE (ECC) CERTIFICATION

FSC® CERTIFICATION



Uniboard is FSC® (Forest Stewardship Council®) certified for chain of custody by the Rainforest Alliance. FSC® certified panels are available upon request.

LEED® CONTRIBUTION



Please refer to our Documenter Center at www.uniboard.com for current information regarding sustainable development and LEED point credits.

² Typical values measured at the Mont-Laurier mill



redefining wood®

LiteTechnical Specifications

Properties	Typical	Value*	ANSI A208.2-2016 (Grade 115)		
	Metric	Imperial	Metric	Imperial	
Internal Bond	0,6 N/mm²	0,6 N/mm² 87 psi		68 psi	
MOR	22,0 N/mm ²	22,0 N/mm² 3190 psi		1,800 psi	
MOE	2,970 N/mm² 430 762 psi		1,241 N/mm²	180,000 psi	
Screw Holding:					
Face (≥ 3/8")	1 060 N	238 lb	703 N	158 lb	
Edge (≥ 5/8")	1 020 N	229 lb	601 N	135 lb	
Moisture Content	4-0	6%	≤ 9%		

Thickness Tolerance:	Metric	Imperial		
from specified thickness	± 0.125 mm	± 0.005 in		
from panel average	± 0.125 mm	± 0.005 in		
Length/Width	± 2.0 mm	± 0.080 in		
Linear Expansion	≤ 0.33%			

Light and easy to cut. 100% softwood. Excellent fibre quality. Perfect for mouldings and other applications.

Uniboard MDF meets the requirements of ANSI A208.2-2016/Grade 115, ECC 4-11, CARB ATCM 93120 and is available as FSC® certified Uniboard MDF meets CARB Phase 2 standards











^{*} Typical values measured at the Mont-Laurier plant



mdf standard GRADE (115)



PRODUCT **DESCRIPTION**

Uniboard® Standard MDF is produced using the latest in manufacturing technology. From the 9-foot continuous press to advanced refining and the latest in sanding and cutting technologies, it is unmatched in terms of product performance and flexibility.

Standard MDF is the ideal option for applications that require a good all purpose MDF. Because of its smooth surface and easy ability to sand, it is ideal for projects where deep machining, painting, and lamination are required. Uniboard Standard MDF panels are sanded to 150 grits.

This product is offered in lift quantities in standard North American panel sizes and thicknesses, and is designed for easy handling. Alternative sizes and FSC® certified panels are also available upon request.

Uniboard Standard MDF is produced at our world-class mill located in Mont-Laurier, Quebec and is part of our high performance MDF product range.









IDEAL APPLICATIONS

Uniboard Standard MDF is excellent for applications such as:

- Office desks
- > Storage units
- Cabinetry components
- Point-of-purchase, trade show and exhibition display stands
- Millwork

STANDARD mdf TECHNICAL SPECIFICATIONS 1



PROPERTIES	TYPICAL	TYPICAL VALUE ²		ANSI A208.2-2016 (GRADE 115)		
FROFERIES	Metric	Imperial	Metric	Imperial		
Internal Bond	0.6 N/mm ²	87 psi	0.47 N/mm ²	68 psi		
Modulus of Rupture	22.0 N/mm ²	3,190 psi	12.4 N/mm ²	1,800 psi		
Modulus of Elasticity	2,970 N/mm ²	430,762 psi	1,241 N/mm ²	180,000 psi		
Screw Holding, Face (≥ 3/8")	1,060 N	238 lb	703 N	158 lb		
Screw Holding, Edge (≥ 5/8")	1,020 N	229 lb	601 N	135 lb		
Moisture Content	4-6	%	≤ 9°	%		
Thickness Tolerance - From Specified Thickness	± 0.125 mm	± 0.005 in	± 0.125 mm	± 0.005 in		
Thickness Tolerance - From Panel Average	± 0.125 mm	± 0.005 in	± 0.125 mm	± 0.005 in		
Length/Width	± 2.0 mm	± 0.080 in	± 2.0 mm	± 0.080 in		
Linear Expansion	≤ 0.33%		≤ 0.33%			

¹ Technical specifications are also available for other grades at uniboard.com





FORMALDEHYDE EMISSIONS GRADEMARK CERTIFICATION PROGRAM

Uniboard fulfills the requirements of EPA TSCA Title VI (40 CFR 770) and/or CARB 2, CAN/CSA-0160-16, ANSI A208.1 and California Air Resources Board (CARB) Airborne Toxic Control Measures (ATCM) 93120.

ECO-CERTIFIED COMPOSITE (ECC) CERTIFICATION



FSC® CERTIFICATION

Uniboard is FSC® (Forest Stewardship Council®) certified for chain of custody by the Rainforest Alliance. FSC® certified panels are available upon request.



LEED® CONTRIBUTION

Can help you achieve up to 2 LEED® points, based on the LEED 2009 Credits:

- > Indoor Environmental Quality: IEQ 4.4
- Materials and Resources MR 4.1, MR 4.2, MR 5.2 and MR 7

Can help you achieve up to 2 LEED points, based on the LEED v4 Credits:

- Materials and Resources: Building Product Disclosure and Optimization Sourcing of Raw Materials
 - Incorporating pre-consumer recycled material

www.uniboard.com

• Use of materials that are extracted and manufactured within the project region



² Typical values measured at the Mont-Laurier mill





PRODUCT **DESCRIPTION**

Uniboard® Ultralite MDF is manufactured using 100% softwood fibers, resulting in a lightweight, workable panel with a light, uniform and natural looking colour.

Uniboard Ultralite MDF offers the stability and excellent surface smoothness of regular MDF with additional user benefits. It weighs \(^1/_3\) less than standard MDF and has an average density of 33 lb/ft^{3*}. It is sanded at 150 grit, resulting in a superior smooth surface. It also offers reduced tool wear and complements applications where a lighter weight is required. Uniboard Ultralite MDF is easy to paint, making it ideal for the production of high quality surface finishes and also provides a uniform substrate for lamination.

This product is offered in lift quantities in a standard North American 4' x 8' panel size in four thicknesses, and is designed for easy handling. Alternative sizes and FSC® certified panels are also available upon request. Uniboard ultralight MDF panels are sanded to 150 grits.

Uniboard Ultralite MDF is produced at Uniboard's world-class MDF mill located in Mont-Laurier, Quebec and is part of Uniboard's high performance MDF product range.









IDEAL APPLICATIONS

Uniboard's Ultralite MDF is excellent for applications such as:

- > Recreational vehicles/mobile home components
- > TV, theatre and film stage sets
- > Lightweight mouldings
- Wrapped mouldings and picture frames
- Wall partitions
- Point-of-purchase, trade show and exhibition display stands
- **>** Cabinetry components
- Lamination and painting



ULTRALITE mdf TECHNICAL SPECIFICATIONS

PROPERTIES	TYPICAL	VALUE*	ANSI A20	8.2-2016
PROPERTIES	Metric	Imperial	Metric	Imperial
Density	525 kg/m ³ 33 lb/ft ³		not specified	
Internal Bond	0.49 N/mm ²	71 psi	0.47 N/mm ²	68 psi
Modulus of Rupture	15 N/mm ²	2,176 psi	12.4 N/mm ²	1,800 psi
Modulus of Elasticity	2,150 N/mm ²	311,831 psi	1,241 N/mm ²	180,000 psi
Screw Holding, Face (≥ 3/8")	540 N	121 lb	703 N	158 lb
Screw Holding, Edge (≥ 5/8")	601 N	135 lb	601 N	135 lb
Moisture Content	4-6	%	≤ 9°	%
Thickness Tolerance - From Specified Thickness	± 0.125 mm	± 0.005 in	± 0.125 mm	± 0.005 in
Thickness Tolerance - From Panel Average	± 0.125 mm	± 0.005 in	± 0.125 mm	± 0.005 in
Length/Width	± 2.0 mm	± 0.080 in	± 2.0 mm	± 0.080 in
Linear Expansion	≤ 0.33%		≤ 0.33%	
Flame Spread	Class C			
Smoke Development	Class C			

^{*} Typical values measured at the Mont-Laurier mill based on 18mm thickness

California Air Resources Board (CARB) Airborne Toxic Control Measures (ATCM) 93120.







ECO-CERTIFIED COMPOSITE (ECC) CERTIFICATION







Uniboard is FSC® (Forest Stewardship Council®) certified for chain of custody by the Rainforest Alliance. FSC® certified panels are available upon request.



LEED® CONTRIBUTION

Please refer to our Documentation Center at www.uniboard.com for current information regarding sustainable development and LEED point credits.

FORMALDEHYDE EMISSIONS GRADEMARK CERTIFICATION PROGRAM Uniboard fulfills the requirements of EPATSCATitle VI (40 CFR 770) and/or CARB 2, CAN/CSA-0160-16, ANSI A208.1 and

^{*} Available in 49" x 97" panels in 12mm, 15mm, 18mm and 25mm thicknesses. Other sizes and thicknesses are available upon request, subject to minimum order quantities.

^{*} FSC® certified panels are available upon request, subject to minimum order quantities.





PRODUCT **DESCRIPTION**

Uniboard® MDF Excel+ is produced using super refining and the latest in sanding and cutting technologies. Unmatched in terms of performance and flexibility, MDF Excel+ has a superior surface quality, uniform density, precisely controlled thicknesses and sanding smoothness, making it perfect for projects requiring deep machining and routing.

Uniboard MDF Excel+ complies with MR10 24-hour submersion testing for moisture resistance and exceeds ANSI A208.2-2016 MR10 requirements for thickness swell.

Uniboard MDF Excel+ is offered in lift quantities in a standard North American panel size, and is designed for easy handling. Alternative sizes and FSC® certified panels are also available. Excel+ panels are standard to 150 grits. Grit 180 is also available upon request.

Uniboard MDF Excel+ is produced at our world-class MDF mill located in Mont-Laurier, Quebec, and is part of Uniboard's high-performance MDF product range.









www.uniboard.com

IDEAL APPLICATIONS

Uniboard MDF is excellent for applications such as:

- Cabinetry components such as doors
- Mouldings
- Millwork
- Slatwall

NEED MORE INFORMATION? **Head Office** 5555 Ernest-Cormier Street Laval, Quebec H7C 2S9 Canada Customer Service: 1-877-864-8641 Sales: 1-800-263-5240









mdf excel+ technical specifications

PROPERTIES	TYPICAL	TYPICAL VALUE ²		ANSI A208.2-2016 (GRADE 155)		
PROPERTIES	Metric	Imperial	Metric	Imperial		
Internal Bond	1.1 N/mm ²	159 psi	0.81 N/mm ²	117 psi		
Modulus of Rupture	29 N/mm ²	4,200 psi	27.9 N/mm ²	4,050 psi		
Modulus of Elasticity	3,688 N/mm ²	535,000 psi	2,792 N/mm ²	405,000 psi		
Screw Holding, Face (≥ 3/8")	1,480 N	333 lb	1,201 N	270 lb		
Screw Holding, Edge (≥ 5/8")	1,530 N	344 lb	1,001 N	225 lb		
Moisture Content	4-6	%	≤ 9°	%		
Thickness Swell		Comp	olies with MR10			
Thickness Tolerance - From Specified Thickness	± 0.125 mm	± 0.005 in	± 0.125 mm	± 0.005 in		
Thickness Tolerance - From Panel Average	± 0.125 mm	± 0.005 in	± 0.125 mm	± 0.005 in		
Length/Width	± 2.0 mm	± 0.080 in	± 2.0 mm	± 0.080 in		
Linear Expansion	≤ 0.33%		≤ 0.33%			

¹ Technical specifications are also available for other grades at uniboard.com













FORMALDEHYDE EMISSIONS GRADEMARK CERTIFICATION PROGRAM

Uniboard fulfills the requirements of EPA TSCA Title VI (40 CFR 770) and/or CARB 2, CAN/CSA-0160-16, ANSI A208.1 and California Air Resources Board (CARB) Airborne Toxic Control Measures (ATCM) 93120.

ECO-CERTIFIED COMPOSITE (ECC) CERTIFICATION

FSC® CERTIFICATION

Uniboard is FSC® (Forest Stewardship Council®) certified for chain of custody by the Rainforest Alliance. FSC® certified panels are available upon request.

LEED® CONTRIBUTION

Please refer to our Documenter Center at www.uniboard.com for current information regarding sustainable development and LEED point credits.



² Typical values measured at the Mont-Laurier mill





PRODUCT **DESCRIPTION**

Uniboard® NU Green MR50 NAF MDF is our most eco-friendly moisture resistant solution created with a high-quality, NAF medium density fibreboard.

Uniboard NU Green MR50 is ideal for all interior, non-structural applications where periodic humidity exposure is a factor. This environmentally-friendly product contains 100% recycled and recovered wood pre-consumer fibre.

Uniboard NU Green MR50 is available in North American standard sizes and five thicknesses and is designed with the same specifications as the Excel+ grade MDF with the same quality and uniform density that has become synonymous with Uniboard standards of excellence. It features a smooth surface ideal for shaping, machining, laminating and painting or lacquering. NU Green MR50 panels are sanded to 150 grits.

Uniboard NU Green MR50 is manufactured at our world-class MDF mill located in Mont-Laurier, Quebec.









IDEAL APPLICATIONS

Uniboard NU Green MR50 is excellent for applications such as:

- **>** Kitchens
- **>** Bathrooms
- **\rightarrow** Laundry rooms
- Schools
- Laboratories
- Window boards
- Healthcare establishments



		TYPICAL	VALUE ²		ANSI A208.2-2016		
PROPERTIES	< 15 mm		≥ 15 mm		(GRADE 155)		
	Metric	Imperial	Metric	Imperial	Metric	Imperial	
Internal Bond	1.2 N/mm ²	174 psi	1.0 N/mm ²	145 psi	0.81 N/mm ²	117 psi	
Modulus of Rupture	39 N/mm ²	5,650 psi	32.4 N/mm ²	4,700 psi	27.9 N/mm ²	4,050 psi	
Modulus of Elasticity	3,750 N/mm ²	543,900 psi	3,350 N/mm ²	485,900 psi	2,792 N/mm ²	405,000 psi	
Screw Holding, Face (≥ 3/8")			1,327 N	298 lb	1,201 N	270 lb	
Screw Holding, Edge (≥ 5/8")			1,160 N	261 lb	1,001 N	225 lb	
Moisture Content	4-6	5%	4-6	5%	≤ 9%		
Thickness Swell			Complies v	vith MR10*			
Accelerated Aging Cycles			Complies v	vith MR30*			
Formaldehyde Emissions		≤ 0.02	2 ppm				
Thickness Tolerance - From Specified Thickness	± 0.125 mm	± 0.005 in	± 0.125 mm	± 0.005 in	± 0.125 mm	± 0.005 in	
Thickness Tolerance - From Panel Average	± 0.125 mm	± 0.005 in	± 0.125 mm	± 0.005 in	± 0.125 mm	± 0.005 in	
Length/Width	± 2.0 mm	± 0.080 in	± 2.0 mm	± 0.080 in	± 2.0 mm	± 0.080 in	
Linear Expansion	≤ 0.3	33%	≤ 0.3	33%	≤ 0.3	33%	

¹ Technical specifications are also available for other grades at uniboard.com



FORMALDEHYDE EMISSIONS GRADEMARK **CERTIFICATION** PROGRAM

CARB

Uniboard fulfills the requirements of EPA TSCA Title VI (40 CFR 770) and/or CARB 2, CAN/CSA-0160-16, ANSI A208.1 and California Air Resources Board (CARB) Airborne Toxic Control Measures (ATCM) 93120 for NAF/ULEF requirements.

ECO-CERTIFIED COMPOSITE (ECC) CERTIFICATION



FSC® CERTIFICATION

Uniboard is FSC® (Forest Stewardship Council®) certified for chain of custody by the Rainforest Alliance. FSC® certified panels are available upon request.



LEED® CONTRIBUTION

Can help you achieve up to 2 LEED® points, based on the LEED 2009 Credits:

- Indoor Environmental Quality: IEQ 4.4
- Materials and Resources MR 4.1, MR 4.2, MR 5.2 and MR 7

Can help you achieve up to 2 LEED points, based on the LEED v4 Credits:

- Materials and Resources: Building Product Disclosure and Optimization Sourcing of Raw Materials
 - Incorporating pre-consumer recycled material
 - · Use of materials that are extracted and manufactured within the project region



LEED® RESOURCE

² Typical values measured at the Mont-Laurier mill